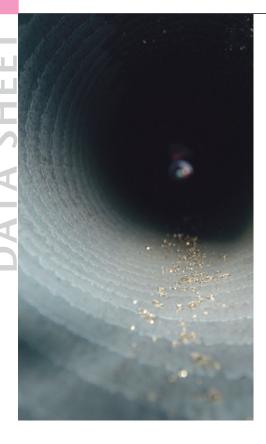


Cast Tinbronze | Bars and Hollows



Alloy	Cu Sn 12-C, CC483K			
Method of Manufacture	GC, continuous cast			
Specification	EN 1982			
Tolerance	Round bars and Hollows:			
	≤ o.d. 97 mm: o.d. +0.6/-0 mm, i.d1/+0 mm o.d. 102-193 mm: o.d. +1/-0 mm, i.d1.5/+0 mm			
	≥ o.d. 202 mm: o.d. +2/-0 mm, i.d2/+0 mm			
	Flat and square bars:			
	≤ 103 mm width: +1/-0 mm ≥ 113 mm width: +1 to 2 mm /-0 mm			
	guideline, deviations possible			
Temper	GC			
Machinability	moderate (due to sufficient lead content)			
Wear Resistance	good			
Corrosion Resistance	very good versus most media			
Sliding Properties	very good			
REACH	information obligations concerning the SVHC lead			
RoHS	conformal			

Mechanical Properties

	Tensile strength $R_{\scriptscriptstyle m}$	Yield stress R _{p 0,2}	Elongation A	Hardness HB
GC	$\geq 300 \text{ N/mm}^2$	≥ 150 N/mm²	≥ 6%	≥ 90
GZ	\geq 280 N/mm ²	≥ 150 N/mm ²	≥ 5 %	≥ 90
GM	≥ 270 N/mm²	≥ 150 N/mm ²	≥ 5 %	≥ 80
GS	≥ 260 N/mm²	≥ 140 N/mm²	≥ 7%	≥ 80

Tough and hard material with good wear resistance, also suitable for high sliding speeds. Good corrosion resistance (even in seawater). Especially suitable for parts that have to bear surface pressures and impacts at the same time and are also subjected to friction wear. Resistant to cavitation stress. Highly stressed worm rims, cylinder inserts, gibs and slide bars. This alloy was used to develop CuSn11Pb2-C, which has improved dry-running properties and machinability.

Product with information obligations to REACH-Legislation

Chemical Composition

Cu 85.0-89.0% Sn 10.5-13.0%

Impurities, max.:

Pb 0.7 %, Ni 2.0 %, P 0.60 %, Al 0.01 % Fe 0.2 %, Mn 0.2 %, S 0.05 %, Sb 0.15 %, Si 0.01 %, Zn 0.5 %

Comparable Specifications

Cu Sn 12, 2.1052, DIN 1705 (Sn Bz 12) C 90 800 UNS PB 2, BS 1400

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