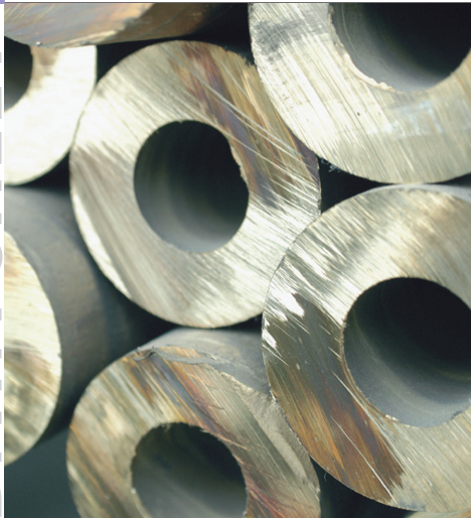


## Aluminiumbronze | Hollows

DATA SHEET



<b>Alloy</b>	Cu Al11 Fe 6 Ni6-C-GC, CC334G
<b>Method of Manufacture</b>	GC, continuous cast
<b>Specification</b>	EN 1982
<b>Tolerance</b>	o.d. +1 / -0 mm, i.d. -1,5 / +0 mm guideline, deviations possible
<b>Temper</b>	as GZ
<b>Machinability</b>	moderate, similar to steel of same hardness
<b>Hot Working</b>	good
<b>Wear Resistance</b>	very good
<b>Pressure Tightness</b>	very good
<b>Corrosion Resistance</b>	very good versus most media, incl. sea water
<b>REACH</b>	no obligations
<b>RoHS</b>	conformal

### Mechanical Properties

	Tensile strength $R_m$	Yield stress $R_{p0,2}$	Elongation A	Hardness HB
<b>GZ</b>	$\geq 750 \text{ N/mm}^2$	$\geq 380 \text{ N/mm}^2$	$\geq 5 \%$	$\geq 185$
<b>GM</b>	$\geq 750 \text{ N/mm}^2$	$\geq 380 \text{ N/mm}^2$	$\geq 5 \%$	$\geq 185$
<b>GS</b>	$\geq 680 \text{ N/mm}^2$	$\geq 320 \text{ N/mm}^2$	$\geq 5 \%$	$\geq 170$

### Chemical Composition

Cu	72.0 - 82.5 %
Al	10.0 - 12.0 %
Ni	4.0 - 7.5 %
Fe	4.0 - 7.0 %

Impurities, max.:  
Mn 2.5 %, Pb 0.05 %, Si 0.1 %, Sn 0.2 %, Zn 0.5 %, Mg 0.05 %

Like Cu Al10 Fe5 Ni5-C, but with higher demands on cavitation and/or wear resistance. Chemical industry, shipbuilding.

### Comparable Specifications

Cu Al11 Ni, 2.0980, DIN 1714