

Aluminiumbronze | Hollow Bars



Alloy	Cu Al10 Fe 5 Ni 5-C-GC, CC333G			
Method of Manufacture	GC, continuous cast			
Specification	EN 1982			
Tolerance	≤ o.d. 99 mm:			
	o.d. +1/-0 mm, i.d1,5/+0 mm			
	≥ o.d. 100 mm:			
	o.d. +2/-0 mm, i.d2/+0 mm			
	guideline, deviations possible			
Temper	GC			
Machinability	moderate, similar to steel of same hardness			
Hot Working	good			
Wear Resistance	very good			
Pressure Tightness	very good			
Corrosion Resistance	very good versus most media, incl. sea water			
REACH	no obligations			
RoHS	conformal			

	Mechanical Properties				
	Tensile strength $\mathbf{R}_{\scriptscriptstyle m}$	Yield stress R _{p 0,2}	Elongation A	Hardness HB	
GC	≥ 650 N/mm²	≥ 280 N/mm ²	≥ 13%	≥ 150	
GΖ	≥ 650 N/mm ²	≥ 280 N/mm ²	≥ 13%	≥ 150	
GN	≥ 650 N/mm ²	≥ 280 N/mm ²	≥ 7%	≥ 150	
GS	≥ 600 N/mm ²	≥ 250 N/mm ²	≥ 13%	≥ 140	

Construction material with high strength values, resistant in cold and even hot seawater. Very good thermal stability. Very good fatigue strength in air and seawater. Highly resistant to cavitation and corrosion, highly stressable with good wear resistance. Good lubrication is required when there is sliding stress. Very good pressure tightness. Very good weldability. Highly stressed slide bearings and worm rims. Worm and helical wheels at the highest gear tooth pressures. Highpressure steam fittings, fittings for aggressive waters, pump housings.

Chemical Composition

Cu 76.0 - 83.0 % Al 8.5 - 10.5 % Ni 4.0 - 6.0 % Fe 4.0 - 5.5 %

Impurities, max.:
Mn 3.0 %, Pb 0.03 %, Si 0.1 %, Sn 0.1 %, Zn 0.5 %,
Bi 0.01 %, Cr 0.05 %, Mg 0.05 %

Comparable Specifications

Cu Al 10 Ni, 2.0975, DIN 1714 C 95 800, C 95 500 UNS AB 2, BS 1400

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